

Asymmetric synthesis of 1,4-amino alcohol ligands with a norbornene backbone for use in the asymmetric diethylzinc addition to benzaldehyde

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Abstract—The asymmetric synthesis of *cis*-1,4-amino alcohols with a norbornene backbone was performed starting with (2*S*,3*R*)-(-)-*cis*-hemioester **2** (98% ee). Chemoselective amination with NH₄OH and HMPTA followed by LAH reduction afforded **5** and **7**, respectively. Amido ester **6** was transformed into chiral ligand **9** with Grignard reaction followed by LAH reduction. The chiral ligands **5**, **7**, and **9** were subjected to asymmetric diethylzinc addition to examine their effectiveness as chiral catalysts. Among these, chiral ligand **7** exhibited the highest enantioselectivity (88% ee).

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1. Introduction

Amino alcohols are versatile chiral building blocks for organic synthesis¹ and have also been used extensively as chiral auxiliaries² or ligands in asymmetric synthesis.³ In particular, the formation of C–C bonds has always been one of the most challenging areas in organic synthesis. Among these, the enantioselective addition of diethylzinc to aldehydes in the presence of chiral ligands was first reported by Noyori et al.⁴ Although different types of chiral ligands, such as diamines,⁵ diols,⁶ aminothiols,⁷ and aminosulfides,⁷ were used in this reaction, amino alcohols are the most common type of ligands among them. Chiral 1,2-aminoalcohols are widely used in diethylzinc addition reactions, however, there are only just a few examples of chiral 1,4-amino alcohols used in this reaction.^{1,8–12} 1,4-Amino alcohols have more flexible structures with respect to 1,2-amino alcohols for complexation with various types of metals and thus may form more stable and selective catalysts in the reaction. This prompted us to develop new chiral 1,4-amino alcohols including a norbornene backbone and study their use in the alkylation of benzaldehyde by diethylzinc.

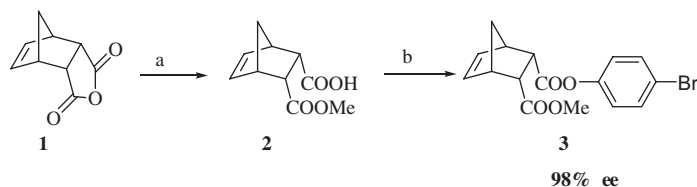
2. Asymmetric synthesis of 1,4-amino alcohols with a norbornene backbone

In our synthetic strategy, *cis*-monoester (-)-**2** was chosen as the homochiral starting compound for the construction of a norbornene backbone. Bolm et al.¹³ have recently reported a highly efficient method for the enantioselective desymmetrization of *meso*-anhydrides via an alkaloid-mediated opening with methanol. Quinine and quinidine are used as the chiral directing agents and both enantiomers of the corresponding *cis*-monoester can be obtained with very high enantiomeric excesses (up to 99% ee) and chemical yield.

Quinine-mediated desymmetrization of anhydride **1** with methanol resulted in *cis*-monoester (-)-**2** with a high enantiomeric excess (98% ee) (Scheme 1). Monoester (-)-**2** was then reacted with *p*-bromophenol via DCC coupling method to produce corresponding diester **3**, which was then analyzed by HPLC for enantiomeric excess determination.

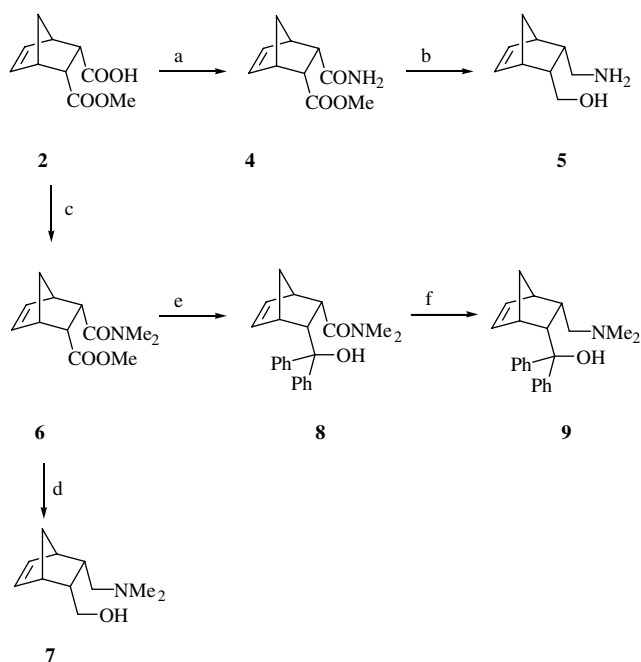
In our synthetic route, the carboxylic acid group of monoester (-)-**2** was chemoselectively activated with ethyl chloroformate and then reacted with NH₄OH to afford the corresponding *cis*-monoester amide **4** with a yield of 82%. One of the target *cis*-1,4-unsubstituted amino alcohol derivatives **5** was obtained by subsequent LiAlH₄ reduction of **4** in ether with 73% yield.

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Scheme 1. Reagents and conditions: (a) quinine, MeOH, toluene/ CCl_4 , -55°C ; (b) 4-bromophenol, DCC, DMAP, CH_2Cl_2 .

Substitution on norbornene based *cis*-1,4-amino alcohol nitrogen and methylene bearing hydroxy group would presumably cause an impact on the catalytic activity of the resulting chiral ligands used in the asymmetric addition of diethylzinc to benzaldehyde. In the synthesis of sterically and electronically modified chiral ligands, monoester (–)-**2** was reacted with hexamethylphosphorus triamide, which transformed the carboxylic acid group into corresponding *N,N*-dimethyl amide derivative **6** with a yield of 88%.¹⁴ Subsequent reduction of **6** by LiAlH_4 in ether afforded the *N,N*-dimethyl substituted *cis*-1,4-amino alcohol type chiral ligand **7** with a yield of 90%. Using a Grignard method, the ester group of **6** was functionalized with phenylmagnesium bromide giving diphenyl substituted derivative **8**. The reduction of the *N,N*-dimethyl amide function was accomplished by LiAlH_4 in ether to afford chiral ligand **9** with a yield of 94% (Scheme 2).



Scheme 2. Reagents and conditions: (a) (i) ClCO_2Et , TEA, THF, (ii) NH_4OH ; (b) LiAlH_4 , Et_2O , reflux; (c) HMPTA, benzene, reflux; (d) LiAlH_4 , Et_2O , reflux; (e) (i) PhBr, Mg, Et_2O , (ii) 1 M HCl; (f) LiAlH_4 , Et_2O , reflux.

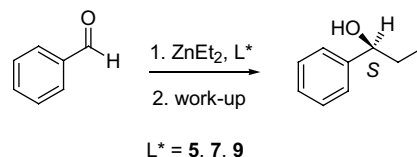
The absolute configurations of (–)-**5**, (+)-**7**, and (–)-**9** were determined as (2*S*,3*R*) by comparing specific rotation signs determined at equal concentration in the same solvent with *cis*-monoester (+)-**2**, which had been reported in the literature.^{13,15} Since transformation of *cis*-monoester (–)-**2** to chiral ligands **5**, **7**, and **9** has

no effect on the stereocenters of the norbornene backbone, the absolute configuration of each ligand was not changed during transformation reactions.

3. Enantioselective addition of diethylzinc to benzaldehyde using **5**, **7**, and **9**

The catalytic properties of the three new chiral 1,4-amino alcohols **5**, **7**, and **9** were explored in asymmetric diethylzinc addition to benzaldehyde. The results are summarized in Table 1.

Table 1. Asymmetric diethylzinc addition to benzaldehyde using norbornene based 1,4-aminoalcohol catalysts



Entry	Ligand ^a	Yield (%) ^b	ee (%) ^c
1	5	15	53
2	7	98	82
3	9	97	49

^a 10 mol % of chiral catalysts were used. Toluene was used as solvent. All reactions were done at 0°C .

^b Yields were calculated after column chromatography.

^c Enantiomeric ratios were determined by HPLC analysis using a chiral column. The major product has an (*S*)-configuration.

All the ligands exhibited acceptable enantioselectivities (up to 82% ee) and afforded 1-phenylpropanol in good yields (up to 98%). The best result was obtained with amino alcohol **7**, which has dimethyl substituents on the nitrogen atom (entry 2). Catalysts without any substituent on the nitrogen and hydroxymethylene carbon **5** and with dimethyl and diphenyl substituents on nitrogen and hydroxymethylene carbon **9**, respectively (entries 1 and 3) gave the products with lower ee values. These results prompted us toward the investigation of the conditions to improve the enantioselectivity of chiral catalyst **7**. For this purpose, the temperature and solvent dependence enantioselectivity of chiral ligand **7** was explored.

The asymmetric diethylzinc addition reaction was carried out in toluene with 10 mol % of chiral catalyst **7** at -10°C and at 20°C and compared with the result given in Table 1 (entry 2). At -10°C , catalyst **7** gave 76% ee and afforded 1-phenylpropanol with a yield of 67%. Both the enantioselectivity and the chemical yield were lower than entry 2. When the temperature was raised

up to 20 °C, no chemical yield change was observed. The enantioselectivity decreased as in the former case (75% ee). We also examined the effect of solvent using hexane, DCM, and THF. All the results are given in Table 2. The reactions were carried out at the optimized temperature 0 °C and among the solvents, the best result was obtained in hexane (88% ee) (Table 2, entry 2). We obtained very low ee with DCM and THF with 30% and 59% ee, respectively (entries 3 and 4).

Table 2. The effect of solvent on the enantioselectivity of chiral ligand 7

Entry ^a	Solvent	Yield (%) ^b	ee (%) ^c
1	Toluene	98	82
2	Hexane	98	88
3	DCM	5	30
4	THF	15	59

^a 10 mol % of chiral catalyst was used. All reactions were done at 0 °C.

^b Yields were calculated after column chromatography.

^c Enantiomeric ratios were determined by HPLC analysis using a chiral column. The major product has *S* configuration.

4. Conclusion

We have synthesized a series of chiral norbornene-based 1,4-amino alcohols (2*S*,3*R*)-5, (2*S*,3*R*)-7, and (2*S*,3*R*)-9. These compounds were used as ligands in the asymmetric diethylzinc addition to benzaldehyde. Ligand (2*S*,3*R*)-7 showed the best enantioselectivity over the others. We optimized the asymmetric diethylzinc addition condition. All the ligands directed the catalytic process toward the formation of (1*S*)-1-phenylpropanol.

5. Experimental

The ¹H and ¹³C NMR spectra were recorded in CDCl₃ on a Bruker Spectrospin Avance DPX 400 spectrometer. Chemical shifts are given in parts per million downfield from tetramethylsilane. Apparent splittings are given in all cases. Infrared spectra were obtained from KBr pellets on a Mattson 1000 FT-IR spectrophotometer. Mass spectra were recorded on a Varian MAT 212. Melting points are uncorrected. Optical rotations were measured in a 1 dm cell using a Bellingham and Stanley P20 polarimeter at 20 °C. HPLC measurements were performed with ThermoFinnigan Spectra System instrument. Separations were carried out on Chiralcel OD-H analytical column (250 × 4.60 mm) with hexane/2-propyl alcohol as eluent. Column chromatography was performed on silica gel (60-mesh, Merck). TLC was carried out on Merck 0.2-mm silica gel 60 F₂₅₄ analytical aluminum plates.

5.1. Synthesis of (2*S*,3*R*)-3-methoxycarbonylbicyclo[2.2.1]hept-5-ene-2-carboxylic acid 2

MeOH (1.48 mL, 36 mmol) was added dropwise to a stirred solution of the *meso*-anhydride 1 (2.00 g, 12 mmol) and quinine (4.35 g, 13 mmol) in a 1:1 mixture of toluene (120 mL) and carbon tetrachloride (120 mL)

at –55 °C under argon. The reaction mixture was stirred at this temperature for 60 h. Subsequently, the resulting clear solution was concentrated in vacuo to dryness and the resulting residue dissolved in ethyl acetate. The ethyl acetate solution was washed with 2 M HCl, and after phase separation, followed by extraction of aqueous phase with ethyl acetate and the organic layer dried over MgSO₄ was filtered, and concentrated providing the monoester 2 (2.17 g, 92%). [α]_D²⁰ = –7.8 (*c* 4.0, CCl₄), lit.^{15,16} [α]_D²⁰ = –7.9 (*c* 4.8, CCl₄); mp 75–78 °C, lit.^{15,16} 74 °C (racemic); ¹H NMR: δ 6.26 (dd, *J* = 2.96, 5.50 Hz, 1H), 6.16 (dd, *J* = 2.94, 5.53 Hz, 1H), 3.54 (s, 3H), 3.28 (dd, *J* = 3.22, 10.14 Hz, 1H), 3.22 (dd, *J* = 3.13, 10.15 Hz, 1H), 3.14 (br s, 1H), 3.11 (br s, 1H), 1.43 (dt, *J* = 1.56, 8.67 Hz, 1H), 1.28 (d, *J* = 8.69 Hz, 1H); ¹³C NMR: δ 177.8, 173.1, 135.6, 134.4, 51.6, 48.8, 48.2, 47.9, 46.6, 46.1.

To recover the quinine, the acidic aqueous phase was neutralized with Na₂CO₃ and extracted with CH₂Cl₂. The combined organic phases were dried over MgSO₄ and filtered. Evaporation of the solvent yielded the quinine almost quantitatively.

5.2. Synthesis of (2*S*,3*R*)-2-(4-bromophenoxy)-3-methoxycarbonylbicyclo[2.2.1]hept-5-ene 3

4-Bromophenol (0.088 g, 0.51 mmol) and monoester 2 (0.100 g, 0.51 mmol) were dissolved in CH₂Cl₂ (5 mL) at 0 °C under argon. Then, DCC (0.105 g, 0.51 mmol) and DMAP (0.016 g, 0.13 mmol) were added simultaneously at 0 °C. The mixture was stirred overnight at room temperature. DCC precipitated as dicyclohexylurea. The mixture was filtered and filtrate washed first with 5% HOAc, then 1 M NaOH and finally brine. The organic phase was dried over MgSO₄ and evaporation of the solvent afforded the compound 3 (0.16 g, 89%). HPLC-analysis of the methyl 4-bromophenyl diester: Chiralcel OD-H at room temperature, *n*-hexane/2-propanol = 98:2, 0.5 mL/min, 254 nm, *t*₁ = 20.3 min (major), *t*₂ = 23.2 min (minor); ¹H NMR: δ 7.37 (d, *J* = 8.72 Hz, 2H), 6.92 (d, *J* = 8.71 Hz, 2H), 6.32 (dd, *J* = 2.91, 5.39 Hz, 1H), 6.15 (dd, *J* = 2.92, 5.41 Hz, 1H), 3.55 (s, 3H), 3.39 (s, 2H), 3.20 (s, 1H), 3.17 (s, 1H), 1.40 (d, *J* = 8.70 Hz, 1H), 1.33 (d, *J* = 8.61, 1H); ¹³C NMR: δ 173.0, 171.2, 150.3, 135.9, 135.0, 132.7, 123.8, 119.0, 52.2, 49.1, 48.7, 48.5, 47.2, 46.6.

5.3. Synthesis of (2*S*,3*R*)-2-carboxamido-3-methoxycarbonylbicyclo[2.2.1]hept-5-ene 4

Ethylchloroformate (0.97 mL, 10.2 mmol) was added to a mixture of monoester 2 (2.00 g, 10.2 mmol) dissolved in dry THF (15 mL) and triethylamine (1.42 mL, 10.2 mmol) over a period of 5 min at –7 °C. The resulting mixture was stirred for an additional 30 min at –7 °C and then the mixture filtered, and the cake washed with THF (3 × 5 mL). NH₄OH (3 mL) was added to the filtrate in one portion and the mixture stirred for 1 h at 10 °C, afterwards the mixture was concentrated. The solid residue was dissolved in CH₂Cl₂ and washed with 1 M HCl. The organic phase was dried over

MgSO₄ and the solvent evaporated. The crude product was purified by column chromatography (5% MeOH/95% CHCl₃) to give compound **4** (1.63 g, 82%). [α]_D²⁰ = -2.5 (*c* 2.77, MeOH); mp 130–131 °C; IR (KBr): 3325, 3198, 1738, 1671 cm⁻¹; ¹H NMR: δ 6.45 (dd, *J* = 3.04, 5.44 Hz, 1H), 6.11 (dd, *J* = 2.97, 5.48 Hz, 1H), 5.54 (s, 2H), 3.54 (s, 3H), 3.23 (dd, *J* = 3.04, 10.45 Hz, 1H), 3.18 (dd, *J* = 2.83, 10.49 Hz, 1H), 3.07 (m, 2H), 1.44 (d, *J* = 8.61 Hz, 1H), 1.28 (d, *J* = 8.59, 1H); ¹³C NMR: δ 174.3, 173.6, 137.0, 133.3, 51.5, 49.8, 49.3, 49.0, 47.2, 45.7.

5.4. Synthesis of (2*S*,3*R*)-2-aminomethyl-3-hydroxy-methylbicyclo[2.2.1]hept-5-ene **5**

To a suspension of LiAlH₄ (0.11 g, 3.0 mmol) in dry THF (10 mL) was added a solution of amido ester **4** (0.20 g, 1.0 mmol) in THF (5 mL) at a rate, which maintained gentle reflux. The mixture was then refluxed for 1 day and hydrolyzed by the cautious addition of water and 15% NaOH solution. The fine white precipitate which formed was washed with ether and discarded. The filtrate was concentrated and purified by column chromatography (8% MeOH/2% NH₄OH/90% CHCl₃) to afford compound **5** (1.11 g, 73%). [α]_D²⁰ = -8.9 (*c* 0.56, MeOH); mp 102–104 °C; IR (KBr): 3378, 3077, 2665, 1608 cm⁻¹; ¹H NMR: δ 6.06 (dd, *J* = 3.00, 5.39 Hz, 1H), 6.02 (dd, *J* = 2.39, 5.80 Hz, 1H), 3.74 (br s, 2H), 3.55 (dd, *J* = 3.23, 11.61 Hz, 1H), 3.32 (t, *J* = 11.42 Hz, 1H), 2.98 (dd, *J* = 2.57, 11.76 Hz, 2H), 2.77 (t, *J* = 1.42 Hz, 2H), 2.56–2.60 (m, 1H), 2.44 (t, *J* = 11.95 Hz, 1H), 2.28–2.35 (m, 1H), 1.40 (d, *J* = 1.83 Hz, 1H), 1.39 (d, *J* = 1.87 Hz, 1H); ¹³C NMR: δ 135.3, 134.4, 63.2, 49.8, 47.6, 46.9, 46.2, 44.5, 42.2; HRMS calcd for C₉H₁₆NO (M+H)⁺, 154.1232. Found 154.1240.

5.5. Synthesis of (2*S*,3*R*)-2-(*N,N*-dimethylcarboxamido)-3-methoxycarbonylbicyclo[2.2.1]hept-5-ene **6**

To the solution of monoester **2** (2.00 g, 10.2 mmol) in benzene (5 mL) was added hexamethylphosphorus triamide (1.85 mL, 5.1 mmol) at a rate which maintained reflux of the reaction. After 2 h, the resulting cloudy solution was allowed to cool to room temperature and a saturated NaHCO₃ solution was added. The aqueous layer was extracted with DCM. The organic solutions were combined, dried over MgSO₄, and concentrated to give compound **6** (2.01 g, 88%). [α]_D²⁰ = -35.7 (*c* 1.16, CHCl₃); mp 78–79 °C; IR (KBr): 2998, 1742, 1637 cm⁻¹; ¹H NMR: δ 6.30 (dd, *J* = 3.03, 5.34 Hz, 1H), 6.12 (dd, *J* = 2.93, 5.39 Hz, 1H), 3.52 (s, 3H), 3.35 (dd, *J* = 3.16, 9.91 Hz, 1H), 3.19 (dd, *J* = 3.48, 9.92 Hz, 1H), 3.12 (s, 1H), 3.04 (s, 1H), 2.95 (s, 3H), 2.81 (s, 3H), 1.38 (d, *J* = 8.5 Hz, 1H), 1.27 (d, *J* = 8.5 Hz, 1H); ¹³C NMR: 173.3, 172.4, 136.6, 133.9, 51.9, 49.2, 48.9, 47.3, 47.0, 46.9, 37.3, 36.0; HRMS calcd for C₁₂H₁₈NO₃ (M+H)⁺, 224.1287. Found 224.1277.

5.6. Synthesis of (2*S*,3*R*)-2-dimethylaminomethyl-3-hydroxymethylbicyclo[2.2.1]hept-5-ene **7**

To a suspension of LiAlH₄ (0.26 g, 6.72 mmol) in anhydrous ether (1 mL) was added a solution of amido ester

6 (0.50 g, 2.24 mmol) in dry THF (5 mL) at a rate, which maintained gentle reflux. The mixture was then refluxed for 3 h and hydrolyzed by the cautious addition of water and 15% NaOH solution. The fine white precipitate, which formed was washed with ether and discarded. The filtrate was concentrated to give amino alcohol **7** (0.37 g, 90%). [α]_D²⁰ = +15.1 (*c* 1.16, MeOH); mp 90–92 °C; IR (KBr): 3131, 2959, 2361, 1507 cm⁻¹; ¹H NMR: δ 5.98 (m, 2H), 3.43 (dd, *J* = 2.12, 11.61 Hz, 1H), 3.13 (t, *J* = 11.32 Hz, 1H), 2.64 (s, 1H), 2.61 (s, 1H), 2.42 (m, 2H), 2.24 (t, *J* = 12.49 Hz, 1H), 2.16 (s, 6H), 2.03 (dd, *J* = 1.79, 12.42 Hz, 1H), 1.33 (m, 2H); ¹³C NMR: δ 135.8, 134.8, 63.5, 61.0, 50.4, 48.0, 47.3, 46.5, 45.6, 40.2; HRMS calcd for C₁₁H₂₀NO (M+H)⁺, 182.1546. Found 182.1550.

5.7. Synthesis of (2*S*,3*R*)-2-(*N,N*-dimethylcarboxamido)-3-(diphenylhydroxymethyl)-bicyclo[2.2.1]hept-5-ene **8**

Bromobenzene (3.2 g, 20.4 mmol) was dissolved in 10 mL of anhydrous diethyl ether and put into the addition funnel. This solution was added to magnesium (0.6 g, 25.0 mmol) turnings. Once the reaction had begun, the rest of the bromobenzene solution was added dropwise at a rate that maintained gentle reflux. When the addition of the bromobenzene solution was complete, the mixture was refluxed for 20 min. Compound **6** (1.51 g, 6.78 mmol) was dissolved in 15 mL of anhydrous diethyl ether and added to the prepared Grignard mixture. After all of compound **6** solution had been added, the reaction mixture was refluxed for 2 h. The resultant mixture was poured into the mixture of ice (25 g) and 3 M H₂SO₄ (30 mL). The organic phase was washed with 5% NaHCO₃ and then brine. This was dried over MgSO₄, the solvent evaporated and the crude product purified by column chromatography (5% MeOH, 95% CHCl₃) to give compound **8** (1.96 g, 83%). [α]_D²⁰ = +8.3 (*c* 0.7, CHCl₃); mp 203–204 °C; IR (KBr): 3479, 3217, 1605 cm⁻¹; ¹H NMR: 7.45–7.50 (m, 4H), 7.16–7.21 (m, 4H), 7.02–7.08 (m, 2H), 6.53 (dd, *J* = 3.40, 5.20 Hz, 1H), 5.87 (dd, *J* = 3.00, 5.42 Hz, 1H), 3.56 (dd, *J* = 3.22, 9.58 Hz, 1H), 3.46 (dd, *J* = 2.56, 9.57 Hz, 1H), 2.86 (s, 1H), 2.84 (s, 3H), 2.56 (s, 1H), 2.30 (s, 3H), 1.29 (s, 2H); ¹³C NMR: 175.3, 150.8, 148.5, 138.8, 131.0, 128.2, 128.1, 128.0, 126.4, 126.3, 126.2, 78.1, 58.7, 50.5, 47.8, 46.4, 45.1, 38.5, 36.4; HRMS calcd for C₂₃H₂₆NO₂ (M+H)⁺, 348.1964. Found 348.1977.

5.8. Synthesis of (2*S*,3*R*)-2-(dimethylaminomethyl)-3-(diphenylhydroxymethyl)bicyclo[2.2.1]hept-5-ene **9**

To a suspension of LiAlH₄ (0.033 g, 0.86 mmol) in anhydrous ether (10 mL) was added a solution of amide alcohol **8** (0.15 g, 0.43 mmol) in dry THF (5 mL) at a rate, which maintained gentle reflux. The mixture was then refluxed for 3 h and hydrolyzed by the cautious addition of water and 15% NaOH solution. The fine white precipitate which formed was washed with ether and discarded. The filtrate was concentrated to give amino alcohol **9** (0.135 g, 94%). [α]_D²⁰ = -17.8 (*c* 0.56, MeOH); mp 133–136 °C; IR (KBr): 3528, 1976, 1653 cm⁻¹; ¹H NMR: 7.55 (d, *J* = 7.72 Hz, 2H), 7.39

(d, $J = 7.73$ Hz, 2H), 7.27 (m, 4H), 7.15 (m, 2H), 6.33 (m, 2H), 3.53 (dd, $J = 2.67, 9.85$ Hz, 1H), 3.06 (br s, 1H), 2.75 (m, 1H), 2.35 (br s, 1H), 2.13 (t, $J = 10.65$ Hz, 1H), 1.98 (s, 6H), 1.89 (dd, $J = 4.14, 12.78$ Hz, 1H), 1.39 (br s, 2H); ^{13}C NMR: 149.3, 148.7, 137.4, 135.7, 128.1, 127.9, 126.4, 125.9, 125.3, 79.6, 60.6, 52.2, 50.6, 47.3, 46.6, 45.8, 42.8; HRMS calcd for $\text{C}_{23}\text{H}_{28}\text{NO}$ (M+H) $^{+}$, 334.2172. Found 334.2161.

5.9. General procedure for diethylzinc addition reactions

The ligand (0.05 mmol) was dissolved in hexane (or toluene) (3 mL) at room temperature under an argon atmosphere and diethyl zinc (1.0 mmol, 1 M in hexane) then added to this solution. The mixture was stirred for 30 min and then cooled to 0 °C. Benzaldehyde (0.5 mmol) was added to the mixture and the reaction mixture stirred for 48 h at 0 °C. After adding 1 M HCl (10 mL), it was extracted with ethyl acetate (25 mL). Then the organic phase was dried over MgSO_4 and the solvent evaporated to give the corresponding alcohol. HPLC-analysis of 1-phenyl-1-propanol: Chiralcel OD-H at room temperature, *n*-hexane/2-propanol = 98:2, 1.0 mL/min, 254 nm, $t_1 = 26.3$ min (*R*), $t_2 = 31.5$ min (*S*).

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